SPECIFICATIONS

Customer								
Product Name		Thin Film RF Inductor						
Sunlord Part N	umber			HQ04	102H-P01 S	eries		
Customer Part	Number							
[⊠New Release	ed,	vised]			SPEC	No.: H	Q04022000	00
【This SPEC is total 13 pages including specifications and appendix. 】 【ROHS, Halogen-Free and SVHC Compliant Parts】								
	Approve	d By	Chec	ked By	Issued	Ву		
Shenzh Address: Sunlord Ind Tel: 0086-755-29832	dustrial Park	k, Dafuy	uan Ind		ne, Baoan, Sh	nenzhen,	Ť	= 8110 com
For Customer ap	proval Only	y]			Date:			
Qualification Status Approved By		Full erified E		estricted	☐ Rejec ecked By		ecked By	1
Approved By	V	ennea c	о у	Re-cn	ескей Бу	Ch	ескей Бу	

Sunlord

Categories: general confidential Specifications

Specifications for Multi-layer Chip Ceramic Inductors

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【Version change history】

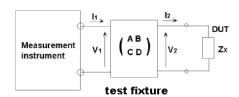
Rev.	Effective Date	Changed Contents	Change reasons	Approved By
01	/	New release	/	Xiangdong Zeng

All products listed in this specification are developed, designed and intended for use in general electronics equipment. The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require especially high reliability, or whose failure, malfunction or trouble might directly cause damage to society, person, or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below. Please contact us for more details if you intend to use our products in the following applications.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. nuclear control equipment
- 5. military equipment
- 6. Power plant equipment
- 7. Medical equipment
- Transportation equipment (automobiles, trains, ships,etc.) 8.
- Traffic signal equipment
- 10. Disaster prevention / crime prevention equipment
- 11. Data-processing equipment
- 12. Applications of similar complexity or with reliability requirements comparable to the applications listed in the above

Measuring Method of Inductance

Residual elements and stray elements of test fixture can be described by F-parameter as shown in the following:



$$\begin{bmatrix} V_1 \\ I_1 \end{bmatrix} = \begin{bmatrix} A & B \\ C & D \end{bmatrix} \begin{bmatrix} V_2 \\ I_2 \end{bmatrix}$$
$$\begin{bmatrix} V_1 \\ I_1 \end{bmatrix} = \begin{bmatrix} AV_2 + BI_2 \\ CV_2 + DI_2 \end{bmatrix}$$

Measured open impedance: $Zom = \frac{A}{B}$ Measured short impedance: $Zsm = \frac{B}{B}$ Measured short ship impedance: ZsD $\approx -Z_{SC}$ (when uses short chip to short)

Measured value: Zxm=V₁/I₁ Impedance of DUT: Zx=V₂/I₂

The relation between Zx and Zom, Zsm, Zxm is shown in the following:

ation between Zx and Zom, Zsm, Zxm is shown in the following
$$Zx = \frac{V_2}{I_2} = \frac{D}{A} * \frac{\frac{V_1}{I_1} - \frac{B}{D}}{1 - \frac{V_1}{I_1} * \frac{C}{A}} = \frac{D}{A} * \frac{Zxm - \frac{B}{D}}{1 - Zxm * \frac{C}{A}} = \frac{D}{A} * \frac{Zxm - Zsm}{1 - Zxm / Zom}$$

Lx should be calculated with the following equation:

$$Lx = \frac{\operatorname{Im}(Zx)}{2\pi f} = \frac{\operatorname{Im}(Zxm + Zsc)}{2\pi f} = \frac{\operatorname{Im}(Zxm)}{2\pi f} + \frac{\operatorname{Im}(Zsc)}{2\pi f} = Lxm + Lsc$$

Lxm: Measured chip inductor inductance Lsc: Measured short chip inductance Lx: Nominal Inductance of chip inductor

Compensation Value (Lsc) of Short Chip

Series	Compensation Value
HQ0402H-P01	0.11nH

1. Scope

This specification applies to HQ0402H-P01 series of thin film radio frequency inductor.

2. Product Description and Identification (Part Number)

1) Description

HQ0402H-P01 series of thin film radio frequency inductor.

2) Product Identification (Part Number)

<u>HQ</u>	0402	<u>H</u>	XXX		<u></u>	<u>01</u>
1	2	3	4	(5)	6	7

1	Гуре		2
HQ	High Q Ceramic Chip Inductor		

③ Applications and 0		Characteristics Code
	Н	High Q

⑤ Inductance	Tolerance
B、C、S	±0.1、±0.2、±0.3nH
G、H、J	±2%、±3%、±5%

Packing			
Р	Plastic Tape Carrier Package		

External Dimension		sions (L X W) (mm)
	0402 [01005]	0.4 X 0.2

	② External Dimensions (L X W) (mm)				
0402 [01005] 0.4 X 0.2	0402 [01005] 0.4 X 0	2			

Nominal Inductance			
Example	Example		
3N9	3N9		
10N	10N		

7	Serial Code	
	01	

3. Electrical Characteristics

Please refer to Appendix A (Page10-13).

- 1) Operating and storage temperature range (individual chip without packing): -55 $^{\circ}$ C ~ +125 $^{\circ}$ C,
- 2) Storage temperature range (packaging conditions): -10 $^{\circ}$ C ~+40 $^{\circ}$ C and RH 70% (Max.)

4. Shape and Dimensions

- 1) Dimensions and recommended PCB pattern for reflow soldering: See Fig.4-1, Fig.4-2 and Table 4-1.
- 2) Structure: See Fig. 4-3 and Fig. 4-4.

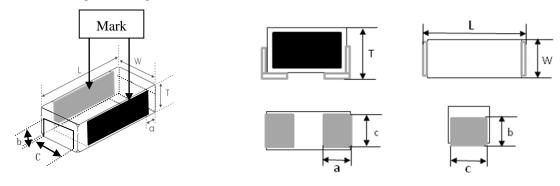


Fig. 4-1

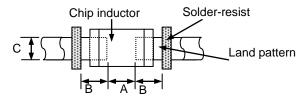


Fig. 4-2

[Table 4-1] Unit: mm [inch]

Type	L	W	Т	а	b	С	Α	В	С
0402	0.4±0.02	0.2±0.02	0.2±0.02	0.14±0.03	0.14±0.03	0.17±0.03	0.15~0.19	0.18~0.22	0.18~0.22
[01005]	[.016±.0008]	[8000.±800.]	[.008±.0008]	[.005±.0010]	[.005±.0010]	[.006±.0010]	0.15~0.19		

Categories: general confidential

Structure of Electro-plating Sn Ceramic Ag

- (1) Ceramic for HQ Series
- ② Internal electrode (Ag)
- ③ Pull out electrode(Ag)
- 4-1 Terminal electrode: Inside (Ag)
- 4-2 Outside (Electro-plating Ni-Sn)

[Fig 4-3] [Fig 4-4]

3) Material Information: See Table 4-2

Table 4-2 Code **Part Name Material Name** Ceramic Powder 1 Ceramic Body 2 Silver Paste Inner Coils (3) Pull-out Electrode (Ag) Silver Paste 4)-1 Terminal Electrode: Inside Ag Silver Paste **4**-2 Electro-Plating: Ni/Sn plating Plating Chemicals

4) Soldering Notice: The surface with the mark should be on the two beside when soldering

5. Test and Measurement Procedures

5.1 Test Conditions

- 5.1.1 Unless otherwise specified, the standard atmospheric conditions for measurement/test as:
 - a. Ambient Temperature: 20±15°C
 - b. Relative Humidity: 65±20%
 - c. Air Pressure: 86 KPa to 106 KPa
- 5.1.2 If any doubt on the results, measurements/tests should be made within the following limits:
 - a. Ambient Temperature: 20±2℃
 - b. Relative Humidity: 65±5%
 - c. Air Pressure: 86KPa to 106 KPa

5.2 Visual Examination

a. Inspection Equipment: 60 X magnifier

5.3 Electrical Test

- 5.3.1 DC Resistance (DCR)
 - a. Refer to Appendix A.
 - b. Test equipment (Analyzer): High Accuracy Milliohmmeter-HP4338B or equivalent.

5.3.2 Inductance (L)

- a. Refer to Appendix A.
- b. Test equipment: High Accuracy RF Impedance /Material Analyzer-E4991A+16196D or equivalent.
- c. Test signal: -20dBm or 50mV
- d. Test frequency refers to Appendix A.
- e. Short bar residual inductance=0.11nH

5.3.3 Q Factor (Q)

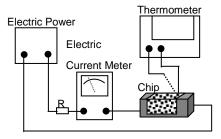
- a. Refer to Appendix A.
- b. Test equipment: High Accuracy RF Impedance /Material Analyzer-E4991A+16196D or equivalent.
- c. Test signal: -20dBm or 50mV
- d. Test frequency refers to Appendix A.

5.3.4 Self-Resonant Frequency (SRF)

- a. Refer to Appendix A.
- b. Test equipment: Agilent 8719ES or equivalent.
- c. Test signal: -20 dBm or 50 mV

5.3.5 Rated Current

- a. Refer to Appendix A.
- b. Test equipment (see Fig. 5.3.5-1): Electric Power, Electric current meter, Thermometer.
- c. Measurement method (see Fig. 5.3.5-1):
 - 1. Set test current to be 0 mA.
 - 2. Measure initial temperature of chip surface.
 - 3. Gradually increase voltage and measure chip temperature for corresponding current.
- d. Definition of Rated Current(Ir): Ir is direct electric current as chip surface temperature rose just 20 °C against chip initial surface temperature(Ta) (see **Fig. 5.3.5-2**).



 $\mathsf{Temperature}({}^{\circ}\!\mathbb{C})$ +20 Та 0 Rated current Ir (mA)

Fig. 5.3.5-1

Fig. 5.3.5-2

5.4 Reliability Test

Items	Requirements	Test Methods and Remarks
5.4.1 Terminal Strength	No removal or split of the termination or other defects shall occur. Chip Mounting Pad Glass Epoxy Board Fig.5.4.1-1	 Solder the inductor to the testing jig (glass epoxy board shown in Fig. 5.4.1-1) using leadfree solder. Then apply a force in the direction of the arrow. 1N force for HQ0402H-P01 series. Keep time: 10±1s Speed: 1.0mm/s.
5.4.2 Resistance to Flexure	No visible mechanical damage. Unit: mm [inch] Type a b c 0402[01005] 0.18 0.8 0.2	 Solder the inductor to the test jig (glass epoxy board shown in Fig. 5.4.2-1) Using a leadfree solder. Then apply a force in the direction shown Fig. 5.4.2-2. Flexure: 2mm. Pressurizing Speed: 0.5mm/sec. Keep time: 30 sec.
5.4.3 Vibration	No visible mechanical damage. Inductance change: Within ±10%. Q factor change: Within ±20%. Cu pad Solder mask Glass Epoxy Board Fig. 5.4.3-1	 Solder the inductor to the testing jig (glass epoxy board shown in Fig. 5.4.3-1) using leadfree solder. The inductor shall be subjected to a simple harmonic motion having total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 55 Hz. The frequency range from 10 to 55 Hz and return to 10 Hz shall be traversed in approximately 1 minute. This motion shall be applied for a period of 2 hours in each 3mutually perpendicular directions (total of 6 hours).
5.4.4 Dropping	 No visible mechanical damage. Inductance change: Within ±10%. Q factor change: Within ±20%. 	Drop chip inductor 10 times on a concrete floor from a height of 100 cm.
5.4.5 Temperature	Inductance change should be within ±10% of initial value measuring at 20°C.	Temperature range: HQ0402H-P01: -55°C to +125°C, Reference temperature: +20°C
5.4.6 Solderability	No visible mechanical damage. Wetting shall exceed 95% coverage.	 Solder temperture:240±2℃ Duration: 3 sec. Solder: Sn/3.0Ag/0.5Cu. Flux: 25% Resin and 75% ethanol in weight.
5.4.7 Resistance to Soldering Heat	 No visible mechanical damage. Wetting shall exceed 75% coverage. Inductance change: Within ±10%. Q factor change: Within ±20%. 	 Solder temperature: 260±3°C Duration: 5 sec. Solder: Sn/3.0Ag/0.5Cu. Flux: 25% Resin and 75% ethanol in weight. The chip shall be stabilized at normal condition for 1~2 hours before measuring.

6. Packaging and Storage

6.1 Packaging

High Temperature

(Life Test)

Tape Carrier Packaging:

3

Packaging code: P

- a. Tape carrier packaging are specified in attached figure Fig.6.1-1~3
- b. Tape carrier packaging quantity please see the following table:

Q factor change: Within ±20%.

0402[01005]
0.2±0.02
Plastic Tape
40K

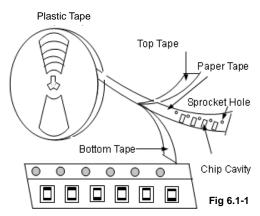
(3)

Applied current: Rated current.

before measuring.

The chip shall be stabilized at normal condition for 1~2 hours

(1) Taping Drawings (Unit: mm)



Remark: The sprocket holes are to the right as the tape is pulled toward the user.

(2) Taping Dimensions (Unit: mm)

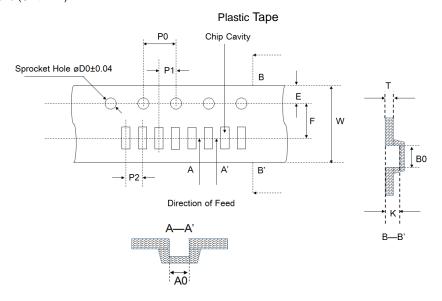


Fig. 6.1-2

Table 6.1-1 Unit:mm

Туре	A0	В0	Т	W	K	P0	P1	P2	D0	F	E
0402	0.24±0.02	0.44±0.02	2.0±0.05	4.0±0.05	0.24±0.02	2.0±0.04	1.0±0.02	1.0±0.02	0.80±0.04	1.8±0.02	0.9±0.05

(2) Reel Dimensions (Unit: mm)

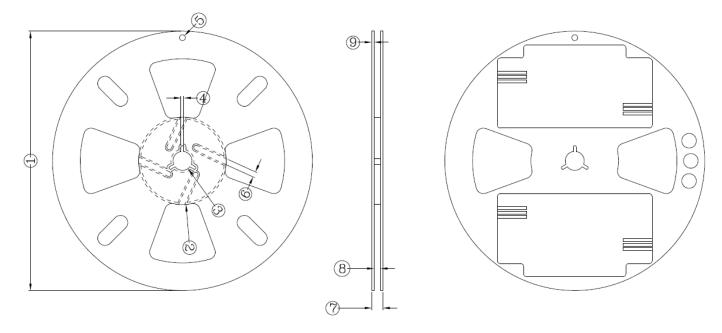


Fig. 6.1-3

Table 6.1-2 Unit:mm

1	2	3	4	(5)	6	7	8	9
178±1.0	60±1.0	13±0.3	2.0±0.5	4±0.2	4±0.5	7.5±1	4.5±0.5	1.5±0.3

6.2 Storage

- a. The solderability of the external electrode may be deteriorated if packages are stored where they are exposed to high humidity. Package must be stored at 40° C or less and 70% RH or less.
- b. The solderability of the external electrode may be deteriorated if packages are stored where they are exposed to dust of harmful gas (e.g. HCl, sulfurous gas of H₂S).
- c. Packaging material may be deformed if package are stored where they are exposed to heat of direct sunlight.
- d.Solderability specified in **Clause 5.4.6** shall be guaranteed for *12* months from the date of delivery on condition that they are stored at the environment specified in **Clause 3**. For those parts, which passed more than *12* months shall be checked solder-ability before use.

7. Recommended Soldering Technologies

7.1 Reflow Profile

Preheat condition: 150 ~200°C/60~120sec. \triangle

Categories: general confidential

Δ Allowed time above 217°C: 60~90sec.

Δ Max temp: 260°C

Δ Max time at max temp: 10sec. Δ Solder paste: Sn/3.0Ag/0.5Cu Allowed Reflow time: 2x max

[Note: The reflow profile in the above table is only for qualification and is not meant to specify board assembly profiles. Actual board assembly profiles must be based on the customer's specific board design, solder paste and process, and should not exceed the parameters as the Reflow profile shows.]

7.2 Iron Soldering Profile

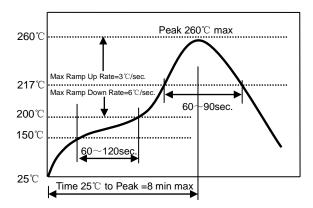
Iron soldering power: Max. 30W

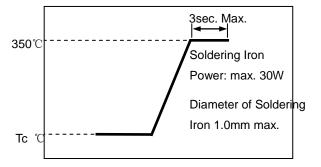
Δ Pre-heating: 150°C/60sec.

Δ Soldering Tip temperature: 350 °C Max.

Δ Soldering time: 3sec. Max. \triangle Solder paste: Sn/3.0Ag/0.5Cu Max.1 times for iron soldering

[Note: Take care not to apply the tip of the soldering iron to the terminal electrodes.]





HQ0402H-P01 Series	1.0	T : 10 0 F (200)											
Part Number	Inductance	Min. Quality Factor	L, Q Test	Typical Q @ Freq. (GHz)					Min. Self-resonant	Max. DC	Max. Rated	Thickness	
Part Number			Freq. L/Q	0.5	0.8	1.8	2.0	2.4	Frequency	Resistance	Current	THICKHESS	
Units	nH	-	MHz			-			MHz	Ω	mA	mm [inch]	
Symbol	L	Q	Freq		1	Q			S.R.F	DCR	lr	Т	
HQ0402H0N2□P01	0.2	-	500	-	-	-	-	-	16600	0.1	990		
HQ0402H0N3□P01	0.3	-	500	-	-	-	-	-	16600	0.1	990		
HQ0402H0N4□P01	0.4	-	500	-	-	-	-	-	16600	0.1	990		
HQ0402H0N5□P01	0.5	11	500	15	18	33	35	40	16600	0.1	730		
HQ0402H0N6□P01	0.6	11	500	15	17	32	34	40	16600	0.1	730		
HQ0402H0N7□P01	0.7	11	500	15	18	34	36	41	16600	0.1	730		
HQ0402H0N8□P01	0.8	11	500	14	18	32	35	41	16600	0.15	630		
HQ0402H0N9□P01	0.9	11	500	15	18	32	34	38	16600	0.15	580		
HQ0402H1N0□P01	1	11	500	14	19	32	35	42	16600	0.15	580		
HQ0402H1N1□P01	1.1	11	500	15	19	31	33	36	16600	0.15	580		
HQ0402H1N2□P01	1.2	11	500	15	20	32	34	38	16600	0.2	550		
HQ0402H1N3□P01	1.3	11	500	14	18	29	31	34	16000	0.2	400		
HQ0402H1N4□P01	1.4	11	500	15	19	30	32	38	15000	0.2	400		
HQ0402H1N5□P01	1.5	11	500	15	19	31	32	33	15000	0.2	400		
HQ0402H1N6□P01	1.6	11	500	14	18	30	31	35	15000	0.3	390		
HQ0402H1N7□P01	1.7	11	500	14	18	30	32	35	15000	0.3	380		
HQ0402H1N8□P01	1.8	11	500	14	19	30	32	34	15000	0.3	380		
HQ0402H1N9□P01	1.9	11	500	14	18	30	32	35	13000	0.3	380		
HQ0402H2N0□P01	2	11	500	15	19	31	33	35	13000	0.3	380		
HQ0402H2N1□P01	2.1	11	500	14	18	29	32	35	13000	0.3	380		
HQ0402H2N2□P01	2.2	11	500	15	20	32	34	34	13000	0.3	380	0.2±0.02 [.008±.0008]	
HQ0402H2N3□P01	2.3	11	500	15	19	30	32	38	13000	0.4	370	[.000±.0000]	
HQ0402H2N4□P01	2.4	11	500	15	20	31	33	35	13000	0.4	370		
HQ0402H2N5□P01	2.5	11	500	14	18	29	31	35	11500	0.4	370		
HQ0402H2N6□P01	2.6	11	500	14	18	30	32	35	11500	0.4	370		
HQ0402H2N7□P01	2.7	11	500	14	19	30	32	34	11500	0.4	370		
HQ0402H2N8□P01	2.8	11	500	14	18	29	31	35	10000	0.4	360		
HQ0402H2N9□P01	2.9	11	500	14	18	28	31	35	10000	0.45	360		
HQ0402H3N0□P01	3	11	500	14	17	28	30	34	10000	0.45	360		
HQ0402H3N1□P01	3.1	11	500	14	18	28	31	35	10000	0.9	290		
HQ0402H3N2□P01	3.2	11	500	14	18	31	32	34	10000	0.9	290		
HQ0402H3N3□P01	3.3	11	500	14	18	30	31	33	10000	0.9	290		
HQ0402H3N4□P01	3.4	11	500	14	17	27	29	33	9700	1	280		
HQ0402H3N5□P01	3.5	11	500	14	17	28	30	32	9700	1	280		
HQ0402H3N6□P01	3.6	11	500	14	17	27	29	31	9700	1	280		
HQ0402H3N7□P01	3.7	11	500	13	17	27	29	33	9700	1	270		
HQ0402H3N8□P01	3.8	11	500	14	17	27	29	32	9700	1	270		
HQ0402H3N9□P01	3.9	11	500	14	17	25	26	30	9700	1	270		
HQ0402H4N0□P01	4	11	500	14	16	26	28	30	9000	1	270		
HQ0402H4N1□P01	4.1	11	500	14	17	26	28	31	9000	1	270		
HQ0402H4N2□P01	4.2	11	500	14	17	27	29	31	9000	1	270		
11\(\rangle 0.7021141\(\rangle 1.1\(\rangle 0.7021141\(\rangle 1.1\(\rangle 1.1\(\r	4.4	11	500	1+	1/	21	23	<i>J</i> 1	3000	1	210		

 $HQ0402H5N6 \square P01$

 $HQ0402H6N2 \square P01$

 $HQ0402H6N8 \square P01$

 $HQ0402H7N5 \square P01$

 $HQ0402H8N2 \square P01$

 $HQ0402H9N1 \square P01$

HQ0402H10N□P01

 $HQ0402H11N\square P01$

 $HQ0402H12N\square P01$

 $HQ0402H13N\square P01$

HQ0402H15N□P01

 $HQ0402H16N \square P01$

HQ0402H18N□P01

 $HQ0402H20N \square P01$

 $HQ0402H22N\square P01$

HQ0402H24N□P01

HQ0402H27N□P01

 $HQ0402H30N \square P01$

5.6

6.2

6.8

7.5

8.2

9.1

1.3

1.3

1.4

1.5

1.6

1.7

1.7

1.9

2.1

2.1

2.3

2.5

2.5

2.9

3.2

3.2

3.5

3.6

 0.2 ± 0.02

 $[.008 \pm 0008]$

HQ0402H33N□P01 3.8 Note: □: Please specify the inductance tolerance. For L≤4.2nH, choose B=±0.1nH, C=±0.2nH or S=±0.3nH; For 4.2nH<L<5.6nH, choose, H= \pm 3%, J= \pm 5%. or S= \pm 0.3nH; For L \geqslant 5.6nH, choose, H= \pm 3%, J= \pm 5%

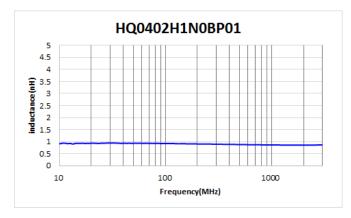
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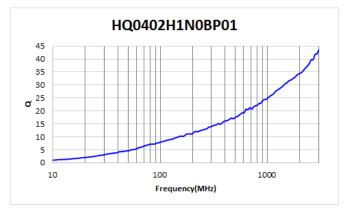
TYPICAL ELECTRICAL CHARACTERISTICS

Inductance-Frequency Characteristics(Typ.)

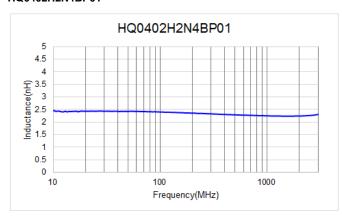
Q-Frequency Characteristics(Typ.)

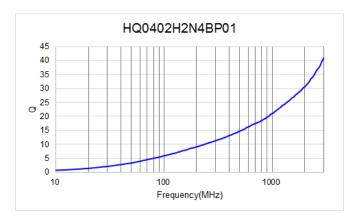
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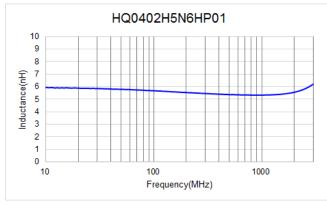


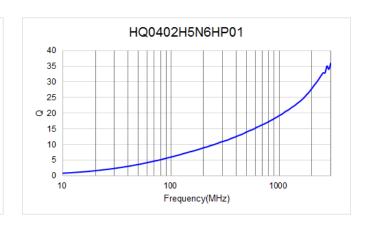
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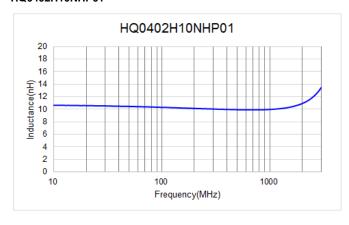


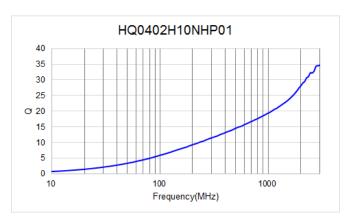
HQ0402H5N6HP01





HQ0402H10NHP01





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Inductance-Frequency Characteristics(Typ.)

Q-Frequency Characteristics(Typ.)

HQ0402H20NHP01

